

Inertia Door Operator

**Designed, engineered
and manufactured in
the USA, Air-Lec
Inertia sliding door
operators are widely
used on fire doors,
traffic doors and
cooler doors.**

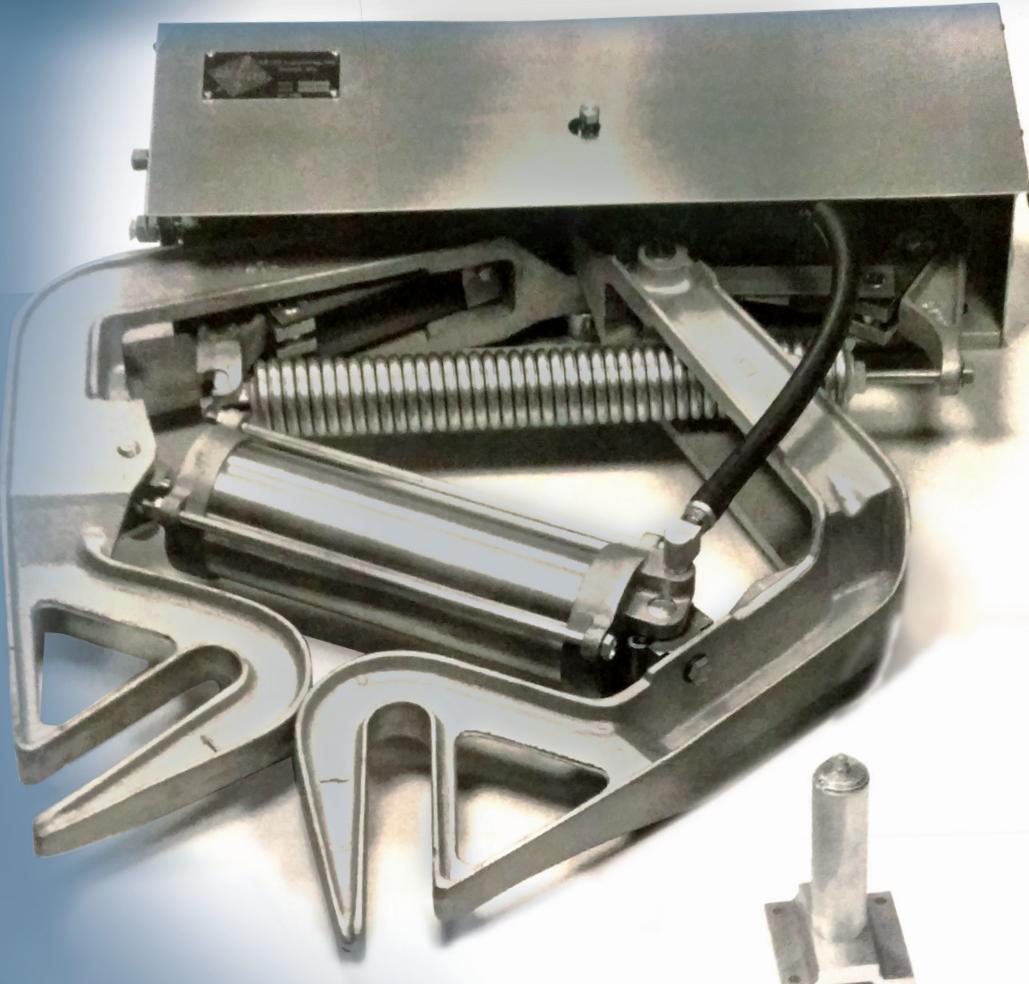
Fast. Safe. Dependable. This compact two-fisted operator uses one arm to quickly slide large doors, then gently but firmly checks that motion with the other. Available for sliding doors from five feet to 30 feet wide. Speed is easily adjusted and internal cushioning prevents slam.

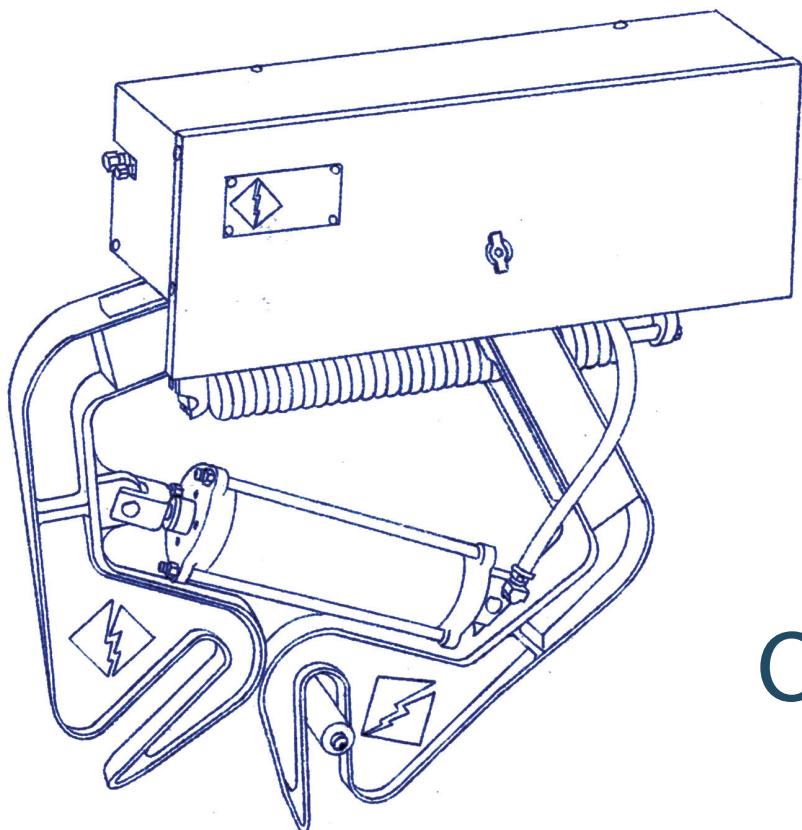


*Producing professional grade
door operators for nearly a century.*

**Old world wisdom meets
modern technology.
Safe. Fast. Dependable.**

Made in America.





INERTIA DOOR OPERATOR

MODEL	DIAMETER AND STROKE	DOOR SIZE RANGE	DOOR WEIGHT RANGE
I-319	3" x 9"	5' to 10' wide	under 1,000 lbs.
I-419	4" x 9"	5' to 12' wide	over 1,000 lbs.

AIR REQUIREMENTS FOR COMPLETE CYCLE—OPEN AND CLOSE		
	80 PSI	100 PSI
I-319	.43 cu. ft. free air	.52 cu. ft. free air
I-419	.78 cu. ft. free air	.95 cu. ft. free air

120 PSI		

TYPICAL OPERATOR REQUIREMENTS

SINGLE DOORS: Under 10' wide

- (1) I-319 Inertia Door Operator
- (1) E-300 or A-30 Pull Cord Control Kit
- (1) 6148 Filter-Regulator Kit

DOUBLE DOORS: Over 1,000 lbs.

- (2) I-419 Inertia Door Operators
- (1) E-400 or A-40 Pull-Cord Control Kit
- (1) 6148 Filter-Regulator Kit



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DESCRIPTION:
**INERTIA DOOR
OPERATOR**

FORM 1001-8-5/17-SB-1

**MADE
IN THE
USA**